

Work Order ID 96989

Friday, March 01, 2013 2:03:42 PM

96989

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Item ID: D412-704-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop ***NS2***

Start Date: 2/28/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/1/2013 Req'd Qty: 1.00

1

Customer: CC-EAG001

Reference: RMA RA111486

Approvals: Process Plan: *mf*

Date: *13-3-1*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-704

C

100

0.00

100

QC

Quality Control

Memo

INSPECT RA 111486 D412-704-011 X 1 B#79098
ORIGINAL KIT WAS AT CHG 001

0.00

DISASSEMBLE AND SCRAP:

D3207-2 B#76219 X 1

D3208-1 X 1 B# 73467

D3208-7 X 1 B# 73462

D3208-11 X 1 B# 67718

PER ECN 12-545

PUT BACK INTO STOCK D412-704-041 X 1 B#79099 (MEL WILL CREATE
A REWORK FOR THIS KIT TO UP TO REV B) *98009*

PUT BACK INTO STOCK D412-705-045 X 1 B#79101 (MEL WILL CREATE
A REWORK FOR THIS KIT TO UP TO REV C) PER ECN 12-583 *98016*

PARTS THAT ARE STILL GOOD TO PUT BACK INTO STOCK UNDER
ORIGINAL NUMBER ARE:

D3207-5 X 1 B#79103

D3214-1 X 1 B#70304

D3208-3 X 1 B#71677

MS21919-DG5 X 4 M#118840

*98-6
91
SVO 13/03/01*

} FF 13-05-23

} mf 13-3-1

13/01/31 sure

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Item ID: D412-704-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Copilot Emergency Cargo Release
 Start Date: 2/28/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/1/2013 Req'd Qty: 1.00 ***1*** Customer: CC-EAG001
 Reference: RMA RA111486

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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D3208-9 B#77869 (NEEDS TO BE REWORKED . MEL WILL CREATE A REWORK ORDER)

498617

110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	SCRAP PARTS LISTED ABOVE								

120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 13-06-05

MF 13-06-04

Picklist Print

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Work Order ID: 96989

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 2/28/2013

Required Date: 3/1/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC IPP REV:D AS PER REV C JLM
VERIFIED BY:EC
IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3207-5 Bracket		Manufactured	No				Each	12.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		12			79103 CMF 13-3-1				
				70293		1							
				85994		1							
				85999		10							
D3208-3 Pedal Mount Angle		Manufactured	No				Each	6.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		6			71677 CMF 13-3-1				
				85947		3							
				86002		3							
D3208-9 Doubler		Manufactured	No				Each	14.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST203		14			77869 CMF 13-3-1				
				88584		14							
D3214-1 Placard		Manufactured	No				Each	11.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST203		11			70304 CMF 13-3-1				
				83919		3							
				86845		8							

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Work Order ID: 96989

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 2/28/2013

Required Date: 3/1/2013

Start Qty: 1.00

Required Qty: 1.00

D412-704-011 Manufactured No Each 1.0000
Copilot Emergency Cargo Release

1

Location Loc Qty Loc Code

FG 1

89435 1

1x 79098 MF 13-3-1

D412-704-041 Manufactured No Each 3.0000
Pedal Assembly (205/212/214/412)

-1

Location Loc Qty Loc Code

ST203 3

87651 3

1x 79099.
MF 13-31

D412-704-045 Manufactured No Each 2.0000
Cable Assembly (212/214/412)

-1

Location Loc Qty Loc Code

ST223 2

97142 1

97537 1

1x 79101 MF
13-3-1

MS21919-DG5 Purchased No Each 35.0000
Clamp

-4

Location Loc Qty Loc Code

ST321 35

122807 35

118840 MF
13-3-1

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